

- > **Port size:** DN 15 ... 50,  
G1/2 ... 2
- > **Any flow direction and  
mounting position**
- > **Special seal materials  
are required for use  
with oil and oleiferous  
media**
- > **International approvals**



### Technical features

#### Medium:

Neutral gases and liquid fluids

#### Pilot Fluid:

Air max. +40°C

#### Switching function:

Normally closed; closed by spring force, opened by pilot pressure

#### Operation:

Pressure actuated by external fluid

#### Mounting position:

Optional

#### Flow direction:

Optional

#### Port size:

G1/2, G3/4, G1,  
G1 1/4, G1 1/2, G2

#### Pilot connection:

G1/4

#### Operating pressure:

0 ... 10 bar (0 ... 145 psi)

#### Pilot pressure:

5,5 ... 7 bar (80 ... 98 psi)

#### Fluid temperature:

–10 ... +80°C (+14 ... +176°F)

#### Ambient temperature:

–10 ... +55°C (+14 ... +131°F)

#### Material:

Process fluid characteristics:

Body: Grey cast iron

Seat seal: EPDM

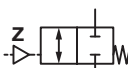
Pilot fluid characteristics:

Body: Polymer material

Seal: NBR

Internal parts: Coated Steel

### Technical data – standard models

Symbol	Port size	Orifice (mm)	Flow kv value *1) (m³/h)	Operating pressure *2) (bar)	Operating pressure *2) (psi)	Weight *3) (kg)	Model *3)
	G1/2	15	7	0 ... 10	0 ... 145	1,9	8335200.0000.00000
	G3/4	20	15	0 ... 10	0 ... 145	2	8335300.0000.00000
	G1	25	20	0 ... 10	0 ... 145	2,3	8335400.0000.00000
	G1 1/4	32	37	0 ... 10	0 ... 145	4,5	8335500.0000.00000
	G1 1/2	40	41	0 ... 10	0 ... 145	4,9	8335600.0000.00000
	G2	50	82	0 ... 10	0 ... 145	8,6	8335700.0000.00000

\*1) Cv-value (US) ≈ kv value x 1,2

\*2) For gases and liquid fluids up to 400 mm²/s (cSt)

\*3) Without pilot valve

## Option selector

8335★★★.0000.00000

Port size	Substitute
1/2"	2
3/4"	3
1"	4
1 1/4"	5
1 1/2"	6
2"	7

Valve options	Substitute
Normally open (NO), closed by spring force, opened by pilot pressure (Pilot pressure 1 ... 5,5 bar (14 ... 79 psi))	01
Seat seal FPM	03
Seat seal PTFE	06
Body material Stainless steel	50
Electrical position indicator a.c. / d.c.	57
Electrical position indicator only d.c. max. 30 V	58
Electrical position indicator EEx de IIC T6	64

## Notes

### for 3/2-way pilot valve 84660 / 84680

Material	Body Aluminium
Pilot fluid temperature	max. +60°C (+140°F)
Pilot pressure	1 ... 10 bar (14 ... 145 psi)
Standard voltages	24 V DC, 24 V AC, 230 V AC

Further versions on request!

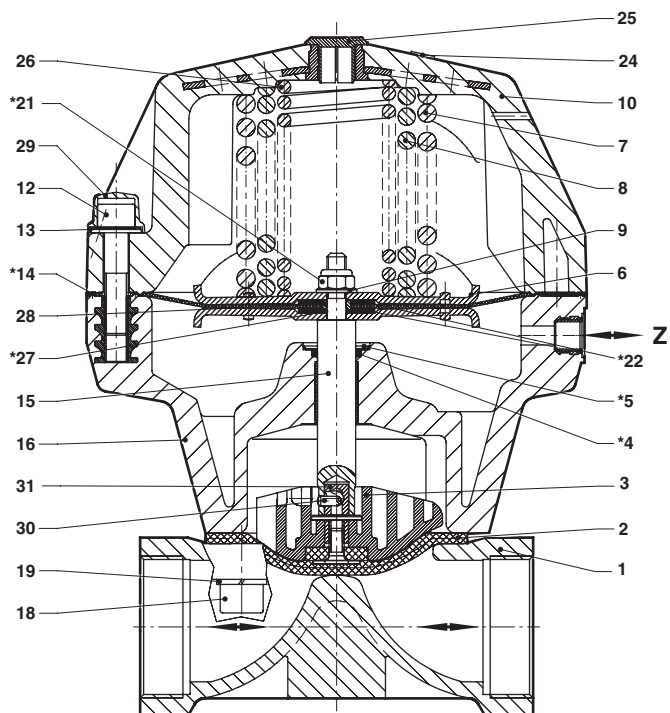
## Electrical Data

### for 3/2-way pilot valve 84660 / 84680

Design acc. to	DIN VDE 0580
Voltage range	±10%
Duty cycle	100% ED
Protection class	EN 60529 IP65 with mounted socket
Socket	Form A acc. to DIN EN 175301-803 (included)
Technical data	See publication N/en 5.8.640

## Section View

### G1/2 ... 2



No.	Description
1	Valve body
2	Shut diaphragm
3	Thrust collar
*4	Quad-seal-ring
*5	Lock washer
6	Diaphragm disk
7	Pressure spring
8	Pressure spring
9	Washer
10	Upper part
12	Screw
13	Washer
*14	Diaphragm
15	Spindle
16	Base, complete

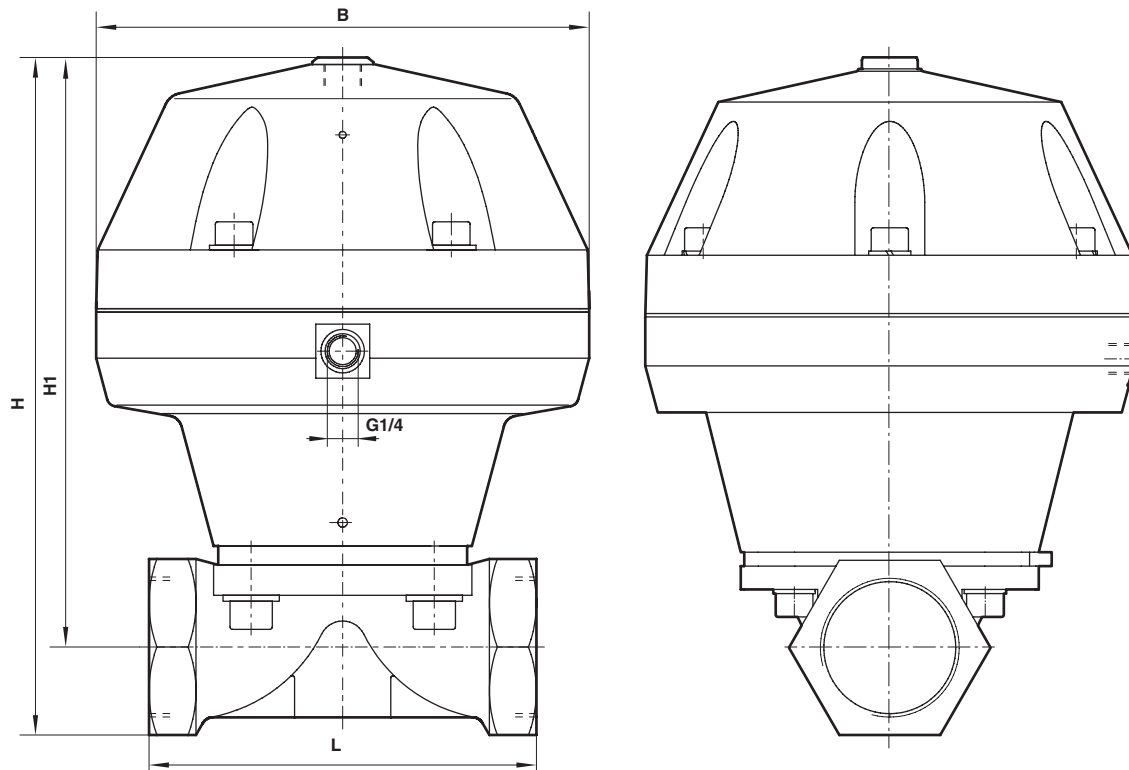
No.	Description
18	Screw
19	Spring washer
*21	Uni-Stop-nut
*22	Gasket
24	Material plate
25	Sealing cap
26	Pressure spring
*27	O-ring
28	Distance ring
29	Cover
30	Straight pin
31	Tappet

\* These individual parts form a complete wearing unit.  
When ordering spare parts please state Model No. and Series No.

## Dimensions

### G1/2 ... 2

Dimensions in mm  
 Projection/First angle



Port size R	B	H	H1	L	Model
G1/2	125	164	148	5	8335200.0000.00000
G3/4	125	168,5	148	85	8335300.0000.00000
G1	125	171	148	110	8335400.0000.00000
G1 1/4	155	230,5	203	120	8335500.0000.00000
G1 1/2	155	235,5	203	140	8335600.0000.00000
G2	210	285,5	248	165	8335700.0000.00000

#### Note to Pressure Equipment Directive (PED):

The valves of this series up to and including DN 25 (G1) are according to Art. 4 § 3 of the Pressure Equipment Directive (PED) 2014/68/EU. This means interpretation and production are in accordance to engineers practice wellknown in the member countries. The CE-sign at the valve does not refer to the PED. Thus the declaration of conformity is not longer applicable for this directive.

#### For valves > DN 25 (G1) Art. 4 § (1) Letter d) applies:

The basic requirements of the Enclosure I of the PED must be fulfilled. The CE-sign at the valve includes the PED. A certificate of conformity of this directive will be available on request.

#### Note to Electromagnetic Compatibility Guideline (EEC):

The valves shall be provided with an electrical circuit which ensures the limits of the harmonised standards EN 61000-6-3 and EN 61000-6-1 are observed, and hence the requirements of the Electromagnetic Compatibility Guideline (2014/30/EU) satisfield.

#### Note to EAC marking:

The EAC-marked products comply with the applicable requirements stated in the technical regulations of the Eurasian Economic Union.