

- > Port size: 3/8" ... 3/4" (ISO G/NPT)
- > Excelon design allows in-line or modular installation
- > Push to lock adjusting knob with tamper resistant accessory



### Technical features

#### Medium:

Compressed air only

#### Maximum operating pressure:

20 bar (300 psi)

#### Pressure range:

Standard:

0,3 ... 10 bar (4 ... 145 psi)

Optional:

0,3 ... 4 bar (4 ... 58 psi)

0,7 ... 17 bar (10 ... 250 psi)

#### Port size:

G3/8, G1/2, G3/4,  
3/8 PTF 1/2 PTF , 3/8 PTF

#### Gauge port:

Rc 1/8 with ISO G main ports  
1/4 PTF with PTF main ports

#### Flow:

105 dm<sup>3</sup>/s maximum

At port size: 1/2"

Inlet pressure 10 bar (145 psi);

6,3 bar (91 psi) set pressure and a

Δp: 1 bar (14,5 psi) droop from set.

#### Return valve:

R74G – without return valve

R74R – with return valve

#### Ambient/Media temperature:

-34° ... +80°C (-30° ... +176°F)

Version with gauge:

-34° ... +65°C (-30° ... +149°F)

Air supply must be dry enough

to avoid ice formation at temperatures below +2°C (+35°F).

#### Materials:

Body & Bonnet: Die cast aluminium

Bottom plug: Acetal

Elastomers: NBR

### Technical data R74G - standard models

Symbol	Port size	Size	Pressure range (bar)	Adjustment	Weight (kg)	Model
	G3/8	—	0,3 ... 10	Knob	0,82	R74G-3GK-RMN
	G1/2	Basic	0,3 ... 10	Knob	0,80	R74G-4GK-RMN
	G3/4	—	0,3 ... 10	Knob	0,78	R74G-6GK-RMN

### Technical data R74R - Reverse flow

Symbol	Port size	Size	Pressure range (bar)	Adjustment	Weight (kg)	Model
	G3/8	—	0,3 ... 10	Knob	0,82	R74R-3GK-RMN
	G1/2	Basic	0,3 ... 10	Knob	0,80	R74R-4GK-RMN
	G3/4	—	0,3 ... 10	Knob	0,78	R74R-6GK-RMN

### Option selector

Return valve	Substitute
Without (standard)	G
Integrated	R
Port size	Substitute
3/8"	3
1/2"	4
3/4"	6
Thread form	Substitute
PTF	A
ISO G parallel (standard)	G
Adjustment	Substitute
Knob (standard)	K
T-bar	T*1)

R74★-★ ★ ★-★ ★ ★

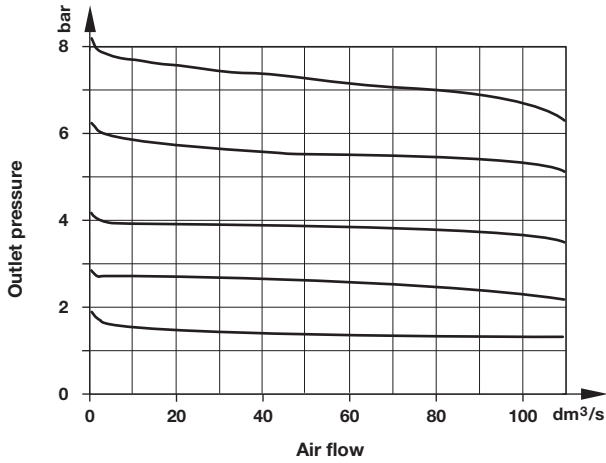
Gauge	Substitute
With	G
Without (standard)	N
Outlet pressure adjustment range *2)	Substitute
0,3 ... 4 bar	F
0,3 ... 10 bar (standard)	M
0,7 ... 17 bar	S*1)
Diaphragm	Substitute
Relieving (standard)	R
Non relieving	N

\*1) Units with 17 bar outlet pressure range are available only with the T-bar adjustment; therefore substitute T at the 7th position and S at the 9th position.

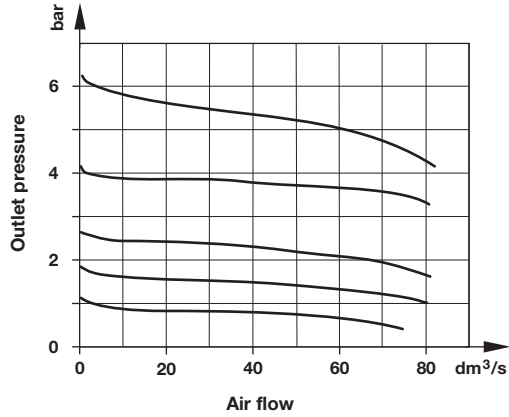
\*2) Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.

**Flow characteristics**

Inlet pressure: 10 bar (145 psi)  
Port size: 1/2"



Inlet pressure: 7 bar (101 psi)  
Port size: 1/2"



**Accessories**

<p><b>Wall mounting bracket</b></p> <p>Page 4 4324-50</p>	<p><b>Quikclamp®</b></p> <p>Page 3 4314-51</p>	<p><b>Quikclamp with wall bracket®</b></p> <p>Page 3 4314-52</p>	<p><b>Neck mounting bracket</b></p> <p>Page 4 4368-51</p>	<p><b>Panel nut</b></p> <p>4348-89</p>	<p><b>Tamper resistant kit</b></p> <p>4355-51</p>
<p><b>Quikmount pipe adaptor</b></p> <p>Page 3 G3/8: 4315-10 G1/2: 4315-11 G3/4: 4315-12 3/8 PTF: 4315-02 1/2 PTF: 4315-03 3/4 PTF: 4315-04</p>	<p><b>Porting block with three alternative 1/4" ports</b></p> <p>Page 3 G1/4: 4316-52 1/4 PTF: 4316-50</p>	<p><b>2/2 Shut-off valves (for full technical specification see datasheet 8.200.600)</b></p> <p>Page 4 G 3/8: T74B-3GA-P1N G 1/2: T74B-4GA-P1N G 3/4: T74B-6GA-P1N 3/4 PTF: T74B-6AA-P1N</p>	<p><b>3/2 Shut-off valves (for full technical specification see datasheet 8.200.600)</b></p> <p>Page 4 G 3/8: T74T-3GA-P1N G 1/2: T74T-4GA-P1N G 3/4: T74T-6GA-P1N 1/2 PTF: T74T-4AA-P1N 3/4 PTF: T74T-6AA-P1N</p>		

\*1) Please use a Quikmount pipe adaptor if the Quikclamp be mounted at inlet or outlet side.

**Pressure switch**

**Porting block for pressure switch**

Page 4  
0523110000000000

**Pressure switch (0,5 ... 8 bar)**

0881300000000000

**Padlock**

**Padlock (brass) with two keys \*1)**

0613633000000000

\*1) For shut-off valves and tamper resistant kit

**Service kits**

**Service kit**

R74G-KITR

### Gauge

Center back connection, white face  
(for full technical specification see datasheet 8.900.900)



Pressure range bar *1	MPa	psi	Ø	Thread size	Model
0 ... 6	0 ... 0,6	0 ... 84	50 mm	R1/8	18-015-012
0 ... 10	0 ... 1	0 ... 145	50 mm	R1/8	18-015-013
0 ... 25	0 ... 2,5	0 ... 362	50 mm	R1/8	18-015-014

\*1) primary scale

Center back connection, black face for North America  
(for full technical specification see datasheet 8.900.900)



psig *1	bar	MPa	Ø	Thread size	Model
0 ... 60	0 ... 4	0 ... 0.4	2" (50 mm)	1/4 NPT	18-015-208
0 ... 160	0 ... 11	0 ... 1.1	2" (50 mm)	1/4 NPT	18-015-209
0 ... 300	0 ... 20	0 ... 2.1	2" (50 mm)	1/4 NPT	18-015-210

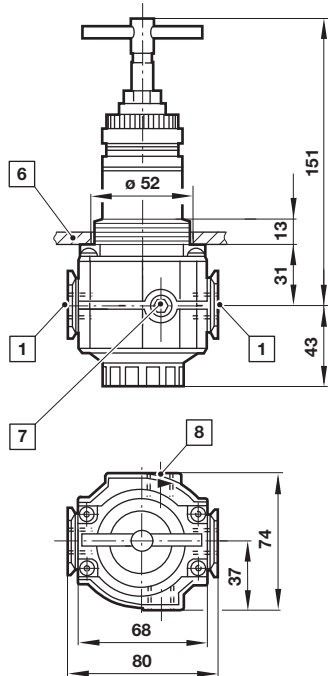
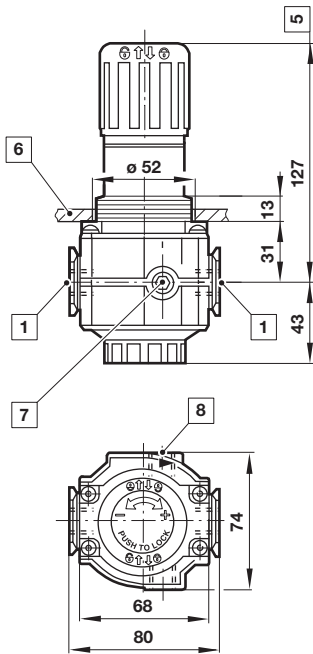
\*1) primary scale

### Drawings

Standard

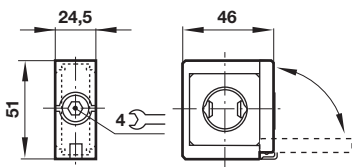
T-bar

Dimensions in mm  
Projection/First angle

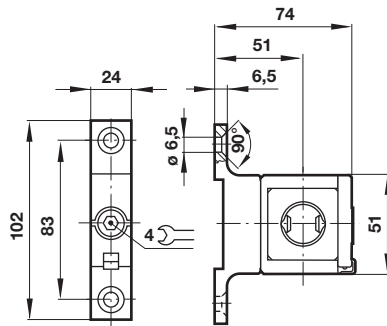


- 1 Main ports 3/8", 1/2" or 3/4"
- 5 Reduces by 4 mm with knob in locked position
- 6 Panel thickness 2 ... 6 mm
- 7 Gauge port Rc1/8 for ISO G and 1/4 PTF for PTF main ports
- 8 Alternative gauge port plugged

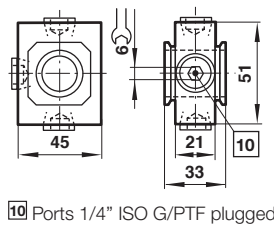
### Accessories



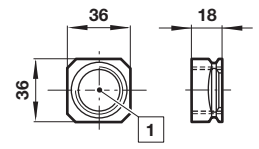
Quikclamp® with wall bracket



Porting block

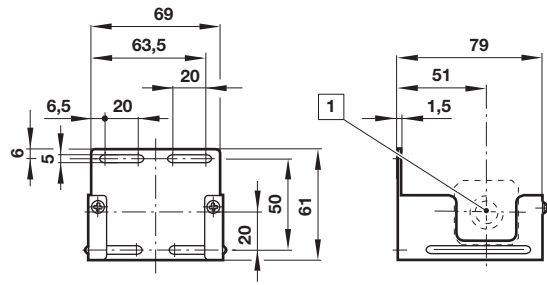


Pipe adapter



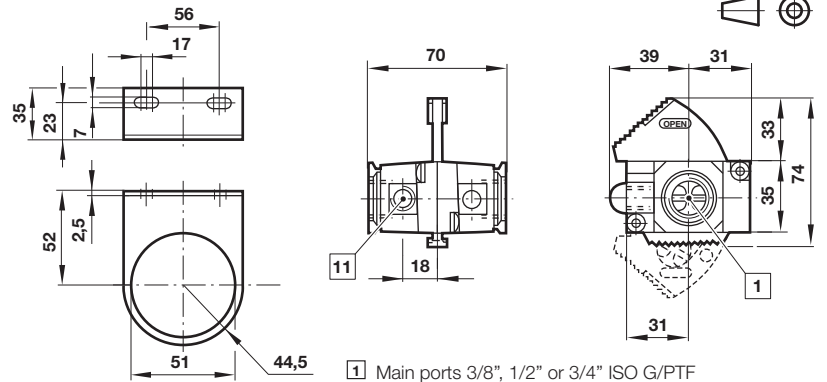
- 1 Main ports 3/8", 1/2" or 3/4" ISO G/PTF
- 10 Ports 1/4" ISO G/PTF plugged

### Wall mounting bracket



1 Main ports

### Wall mounting bracket Shut-off valves

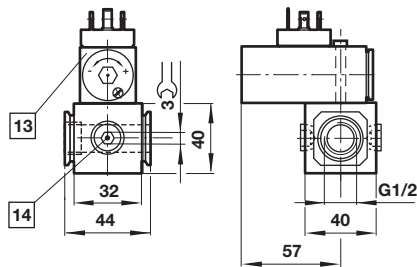


1 Main ports 3/8", 1/2" or 3/4" ISO G/PTF  
11 Exhaust port Rc1/8 at 3/2 valve only

Dimensions in mm  
Projection/First angle



### Porting block for pressure switch



13 Pressure switch is not in scope of delivery  
14 Alternative G1/4 ports plugged

### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI Precision Engineering, Norgren GmbH.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.